

# Button replacement SLXGRU8779

Below numbers are page numbers.

2. Remove screws fixing the back cover & remove cover.
3. Remove 3 screws & PCB spacer.
4. Remove plug connecting top PCB.
5. Remove 4 screws fixing reader carrier.
6. Remove nuts fixing clear plastic carrier.
7. Turn panel over to be face up
8. Remove front cover.
9. Remove buttons by lifting out.

Then replace with the new buttons & reverse the process to re-assemble.

Please note that this process will void any warranty & it is possible to damage the PCB's & connectors that may cause the panel to malfunction. The engineer carrying out this task holds all responsibility & Urmet UK will not accept any responsibility for any damage caused by following this guide.



**urmet**

URMET S.p.A.  
Via Bologna 188/c  
10154 Torino (Italy)  
www.urmet.com

2 VOICE | CE

Sch. / Ref.  
**1083/16**

**elekta steel**  
MODULO DI CHIAMATA ELEKTA STEEL 2VOICE  
2VOICE ELEKTA STEEL CALL MODULE

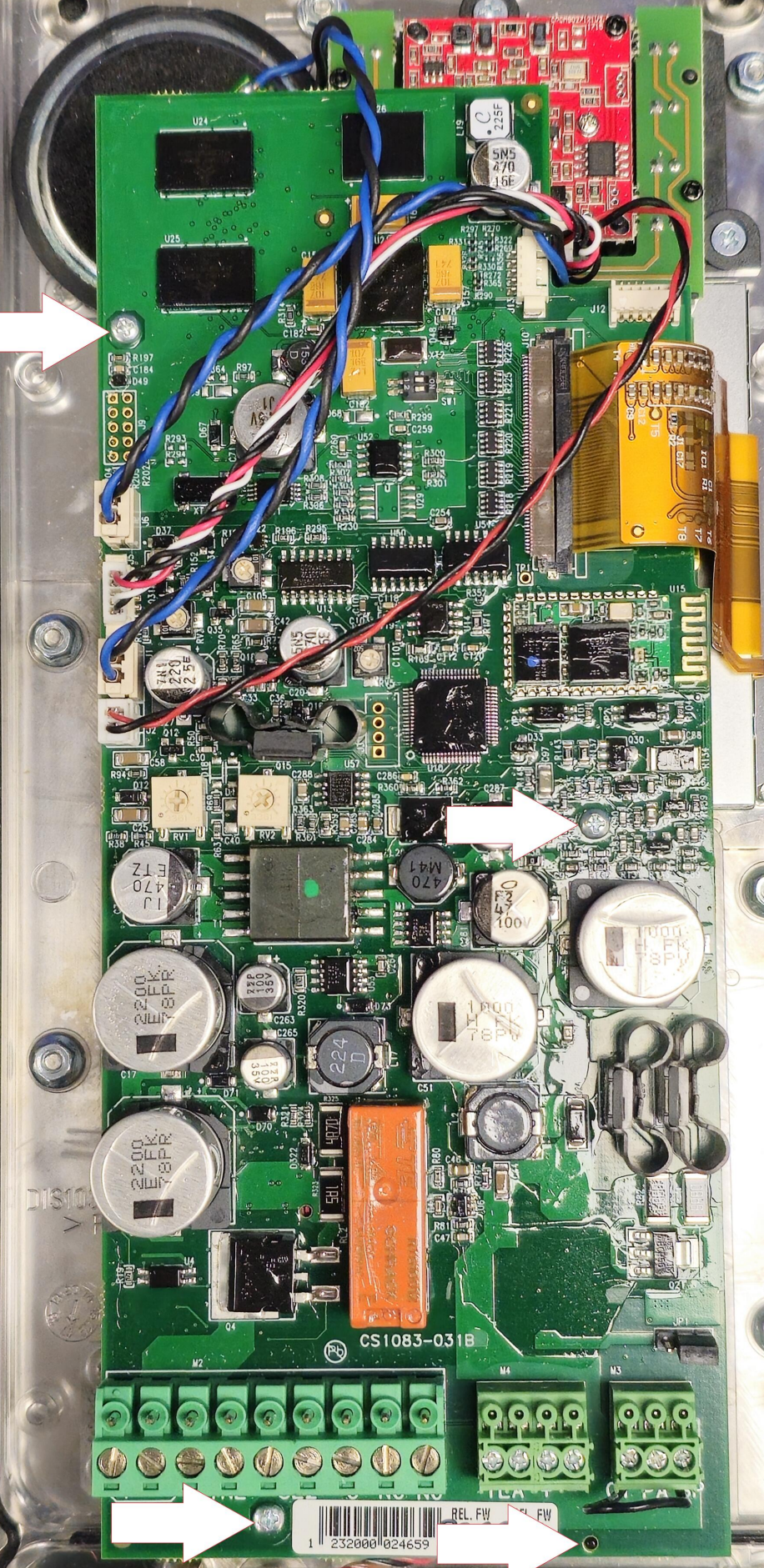
Rated input: 48 V ~  
Maximum current: 200 mA

WW/YY **50/18**

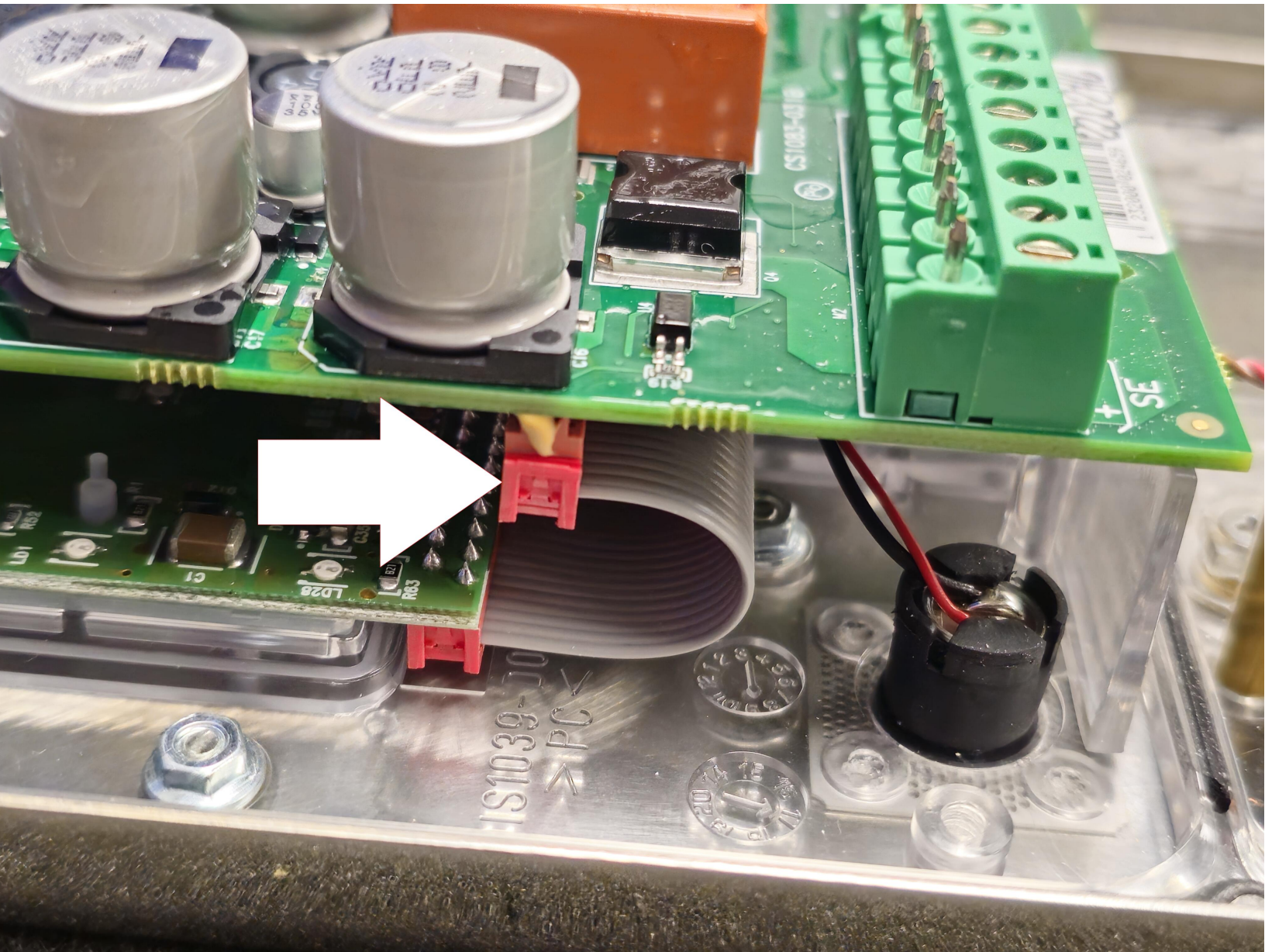
S/N  
1 262000 011953

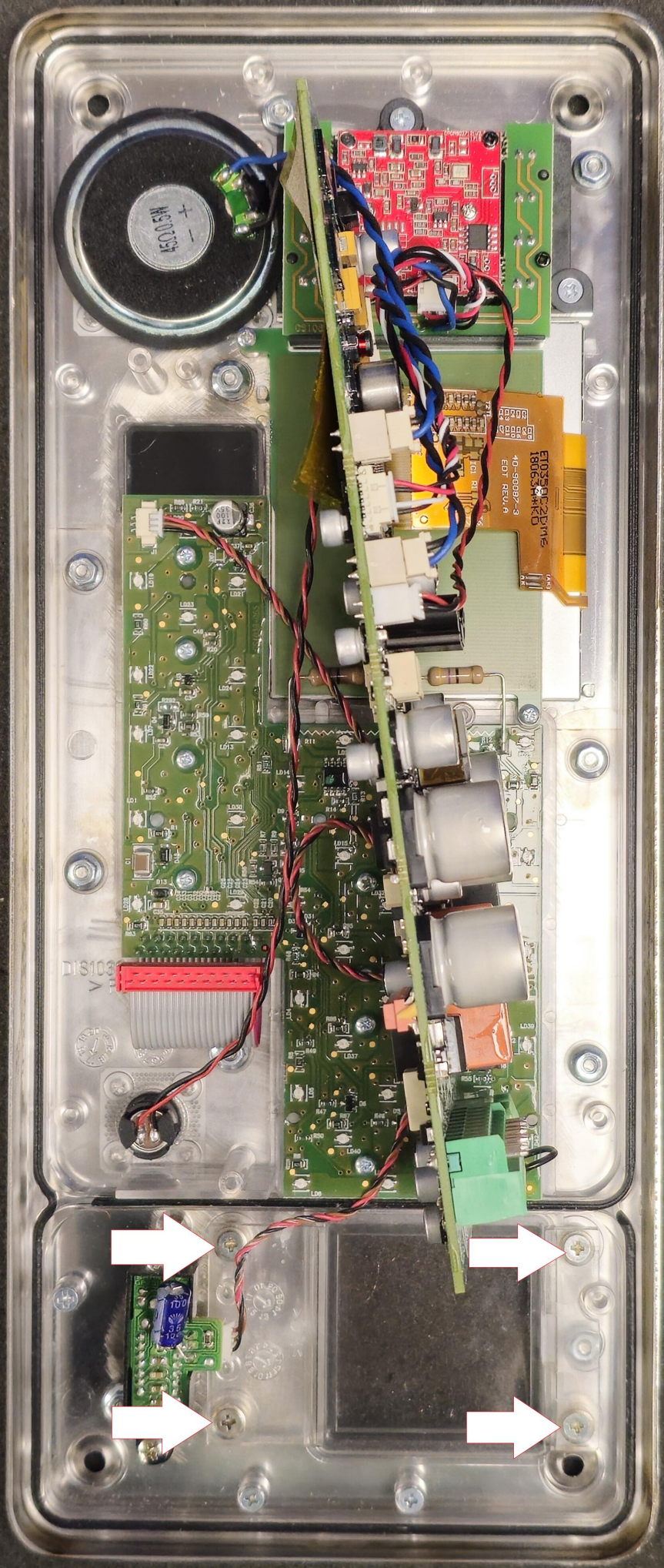
Rel. FW  
IMX AW  
**2.2.0-2Y 2.6**

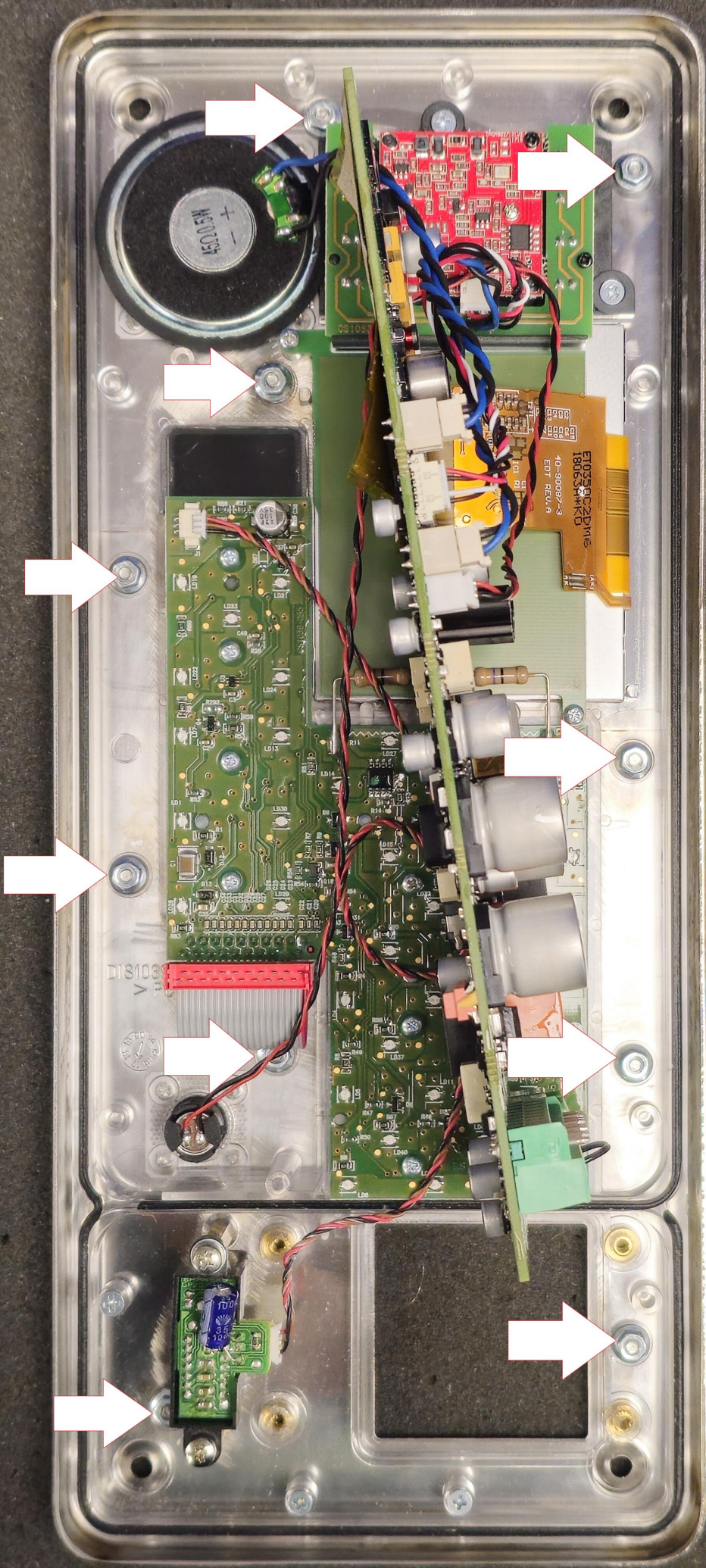




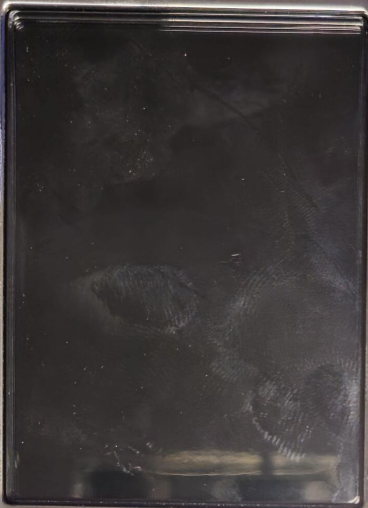
CS1083-031B  
1 232000 024659  
REL. FW  
FW







Test Case 2



urmet

3010806







